



Is The Hydrogen Highway Safe?

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CA H2 Net Media Workshop
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California State University – Los Angeles



Purpose: Highlight Safety Concerns of Hydrogen Energy

- ✦ **Basic Concepts**
- ✦ **Safety Issues**
- ✦ **Public Perception**



Basic Concepts



“Comparing hydrogen safety against conventional fuels yields no clear cut answers...hazards are far more influenced by circumstances than for other fuels.”

1976 Stanford Research Institute Study



Basic Concepts



- ✦ **H2 Basics** - Wide Flammability Range, Low Ignition Energy, Burns Invisibly
 - ✦ Energy Content: 60,958 Btu/lb (Highest)
 - ✦ Flammability limits (in air): 4.1 v% -74 v%
 - ✦ Explosion limits (in air): 18.3 v% -59 v%
- ✦ **Today** - Mainly For Industrial Processes and Specialty Applications
- ✦ **Future** - On Site Production At Fuel Stations, Industries, and Homes

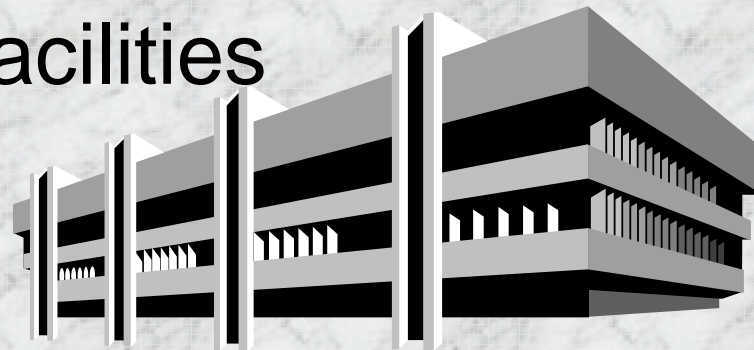


Basic Concepts

✦ State Policy - Implicit Safety Mandate



✦ Existing - Research & Development and Design Facilities





Basic Concepts

✦ Fuel Cell Vehicles – Electric Vehicles



✦ Stationary Fuel Cells – Valuable Experience

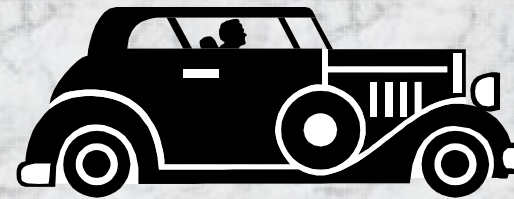
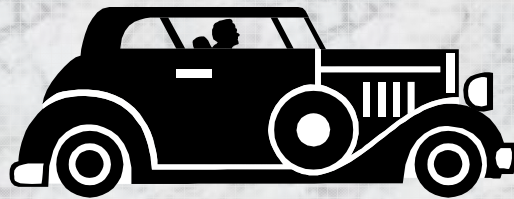




Basic Concepts



✦ Large Experiment - Nazi Germany (About 2,000 Vehicles)



Demonstrated Commercial Viability



Basic Concepts



Property	Gasoline	Methane	Hydrogen
Flammability Limits In Air (vol)	1.0 - 7.6	5.3 - 15.0	4.0 - 75.0
Ignition Energy In Air (Mj)	0.24	0.29	0.02
Ignition Temperature (°C)	228 - 471	540	585
Flame Temperature In Air (°C)	2197	1875	2045
Explosion Energy (g-TNT/kJ)	0.25	0.19	0.17
Flame Emissivity (%)	34 - 49	25 - 38	17 - 25



Basic Concepts

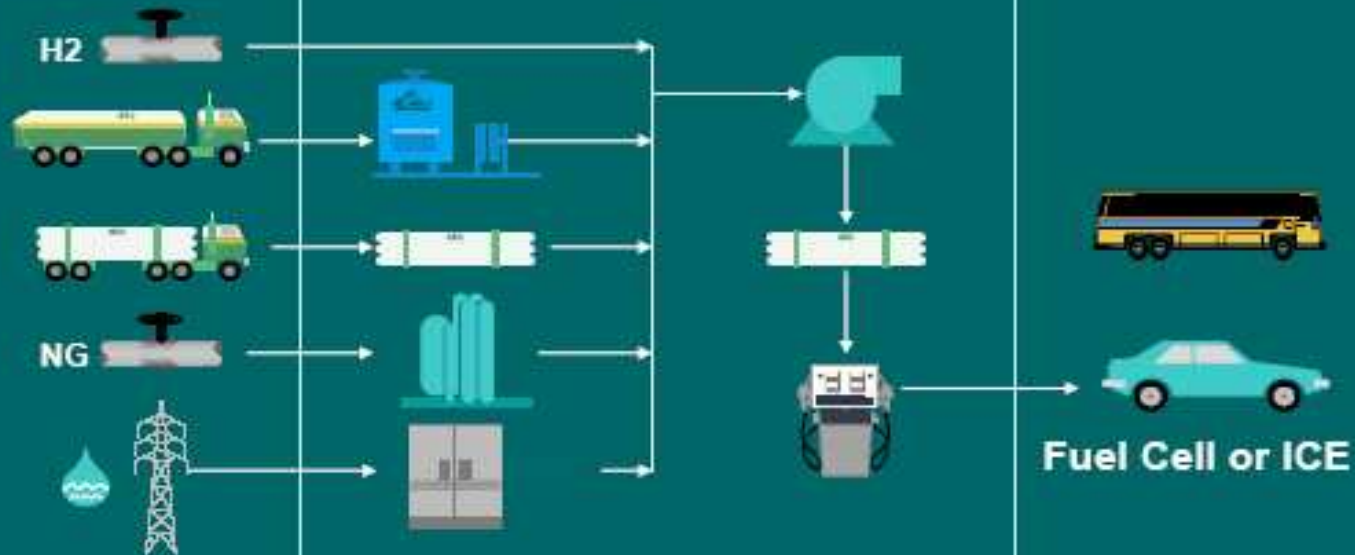


Hydrogen Supply Modes for Transportation

Distribution

Fuel Station

Vehicle





Safety Issues



✦ **Safe** - Rapid Dispersal, Water Vapor



✦ **“Good Gas?”** - Proven Industrial Record





Safety Issues



Combustion – Hazards

⇒ Frequently overlooked facts

- Ignition energy is about the same as CH_4 at $\phi = 0.35$
- H_2 is 14.4 times lighter than Air and rises with a velocity of about 20 m/s
- Diffusion of H_2 is 3.8 times that of CH_4

⇒ It is very difficult to get premixed flammable mixtures

⇒ Non-Premixed flames are critically important

Hydrogen @ 90 g/s Gasoline @ 680 cc/min





Safety Issues



✦ Vehicle Responder Training - Provided By Industry

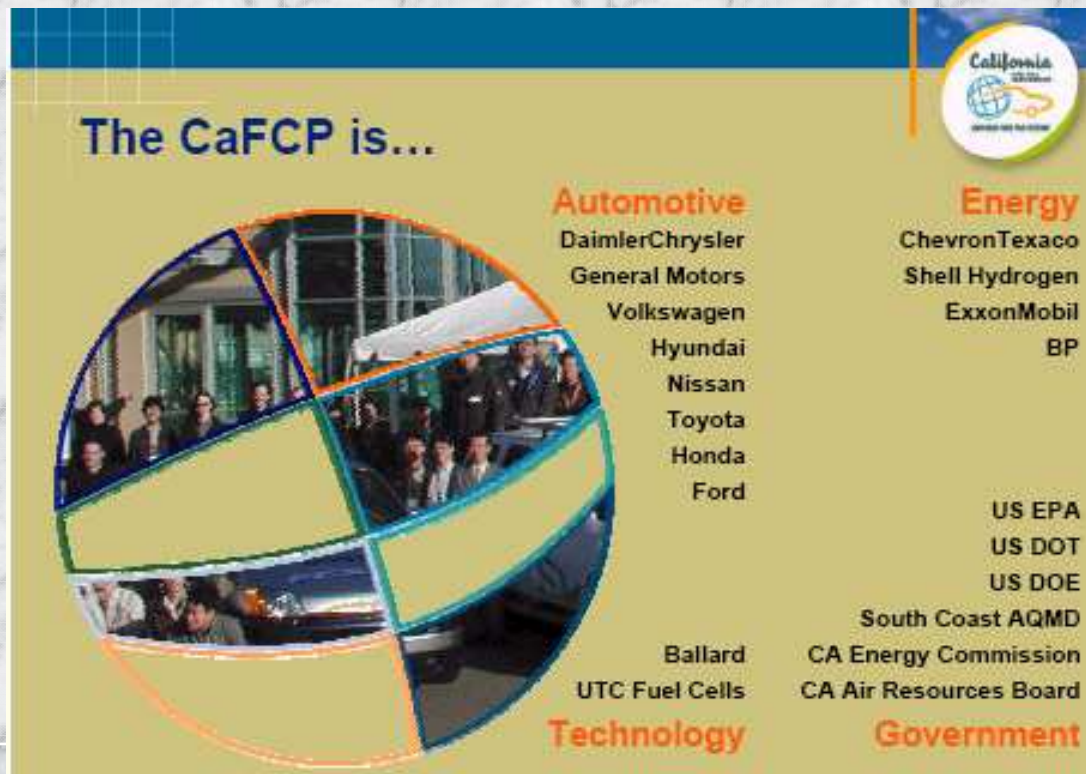




Safety Issues



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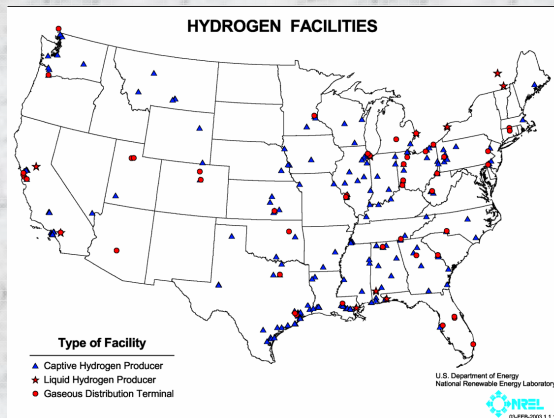




Safety Issues



✦ H2 Stations - On or Off Site Production



H2 Plant Locations





Safety Issues



✦ On Site Production - New Equipment Listings



REFORMER



ELECTROLYZER



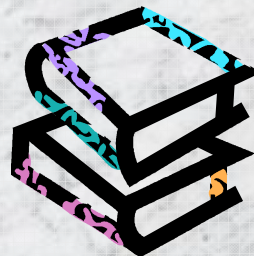
Safety Issues



❖ Commercial vs. Industrial - No Public Experience



❖ Project Review - New Regulations





Safety Issues



✦ Historical - California Fire Service



✦ Expertise – Regulators Are Challenged



“A hydrogen station! Can’t it wait until I retire?”



Safety Issues



Commercial Availability Gasoline & Hydrogen Siting Comparison

Issue	Gasoline	Hydrogen
Time to Permit	3 months – 2 years	1 year – undefined
Zoning	Permitted / Restricted	Undefined
Design	Standard / Common Use	Custom Engr'd / One-Off
Effort to Site	.1 – .25 MY	1 – 2+ MY
NIMBY	Exception	Rule



Safety Issues



✦ **H2 Stations - Varied Considerations:**
GH2? LH2? Gas Reforming?
Electrolyzer? Delivered H2 or LH2?



Non-Standardized Designs Complicate Approvals



Safety Issues

✦ H2 Stations - On-Site Production



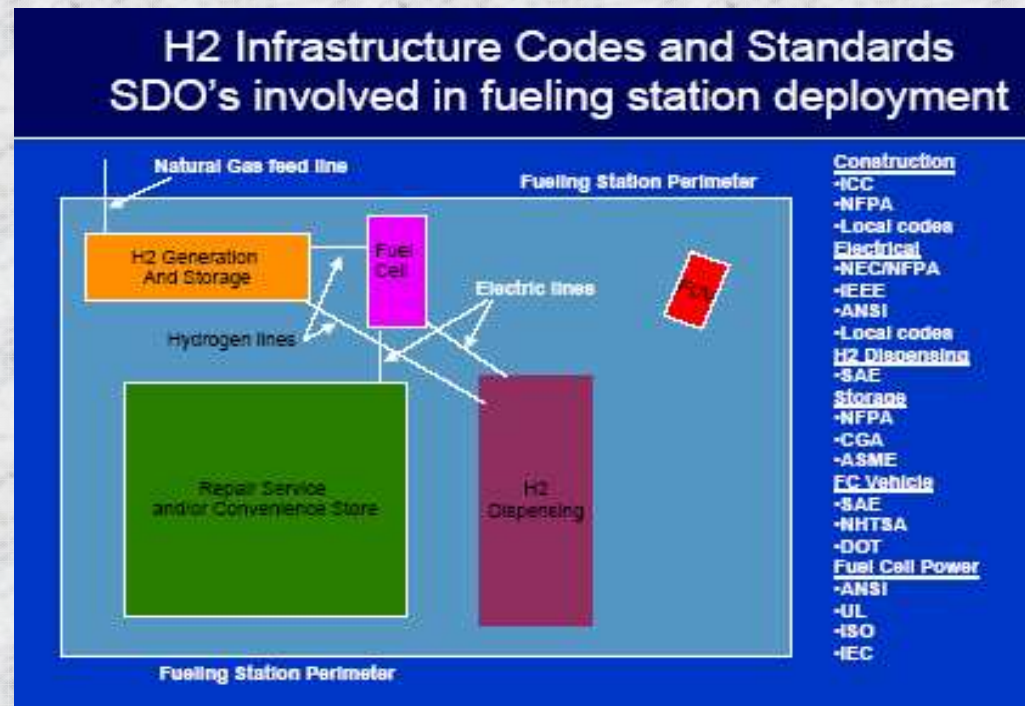
Not Simply A Dispensing Facility



Safety Issues



✦ H2 Stations - Codes & Standards



Industrial Clearances Are Difficult For H2 Stations



Safety Issues



✦ H2 Vehicle Codes & Standards - NFPA 52-2005 Revised For Hydrogen!!!

NFPA 52
Vehicle Fuel Systems Code

CSA America NGV2
Standards for Hydrogen Vehicle Fuel Containers

CSA America HGV 3
Fuel System Components for Hydrogen
Gas Powered Vehicles

CSA America HGV 4
Series for Fuel Dispensing
Equipment and Components

CSA America HPRD1
Basic Requirements for Pressure Relief Devices for Compressed
H2 Vehicle Fuel Containers



Safety Issues



✦ H2 Fuel Station Codes & Standards

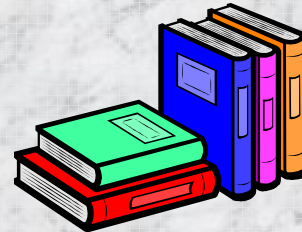
Hydrogen Transportation, Storage & Distribution
NFPA 55
Storage, Use and Handling of Compressed Gases and Cryogenic Fluids in Portable and Stationary Containers, Cylinders and Tanks.
ASME Hydrogen Standards Development Activity
"piping and pipelines"
"storage and transportation tanks"
ASME B31 Series
Piping and Pipelines
ASME BPVC
Boiler and Pressure Vessel Code
CGA Publication G5.4
Hydrogen Piping Systems at Consumer Sites



Safety Issues



- ✦ **Presently Used Are 2001 California Building And Fire Codes**



- ✦ **Expected California Adoption Of 2003 International Codes - Used By Almost Every State**

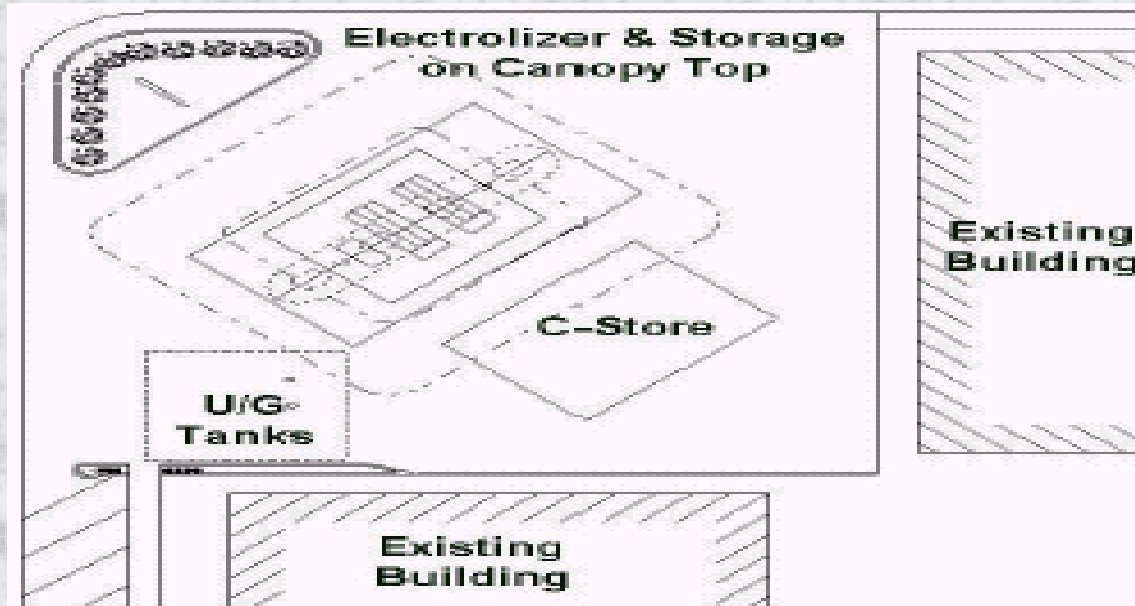




Safety Issues



- ❖ **International Codes (2004 Revisions)**
 - Permit A Minimal Station Footprint
- ❖ **Revise Storage/Equipment Locations**





Safety Issues



- ❖ **International Codes (2004 Revisions)**
 - Permit A Minimal Station Footprint
- ❖ **Underground Storage**

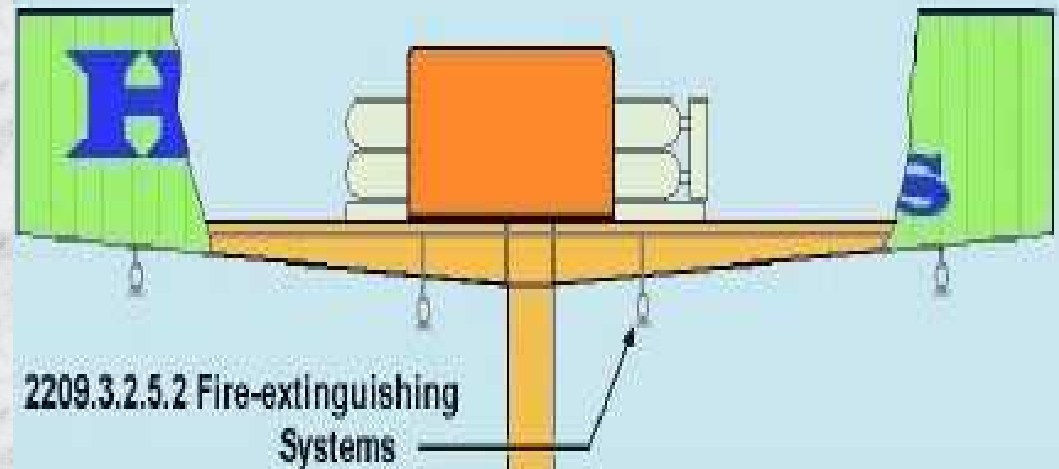




Safety Issues



- ❖ **International Codes (2004 Revisions)**
 - Permit A Minimal Station Footprint
- ❖ **Canopy-top Storage Installation**

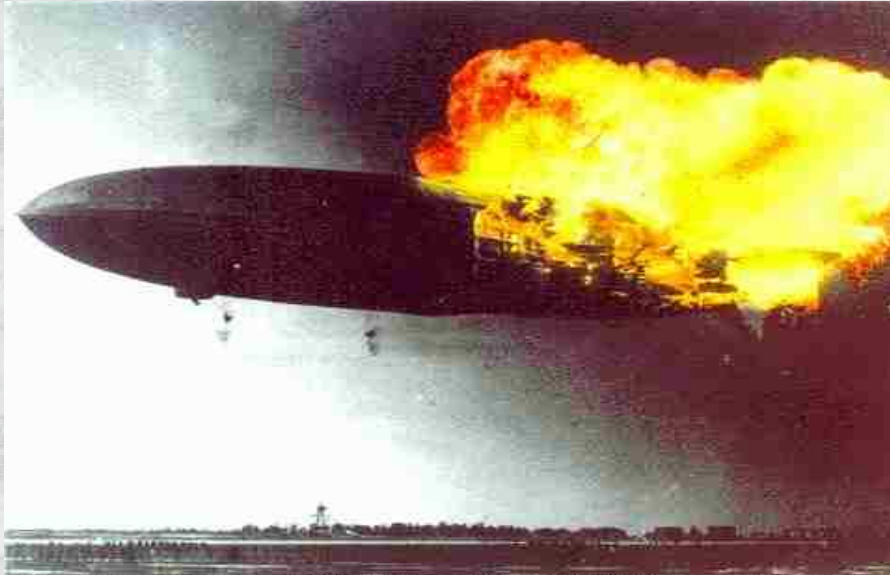




Public Perception



✠ “Bad Gas?”- The Hindenburg, H-Bomb



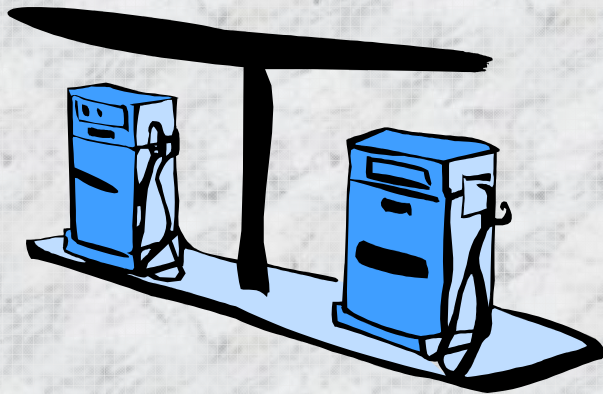
Public and Professional Misconceptions Are Common



Public Perception



✦ Fuel Cell Vehicles - Station Interface



Refueling Protocol Must Be Seamless
High Pressure Gas Refueling Requires Monitoring



Public Perception



✦ Vehicle And Stationary Storage Tank Types (Courtesy NFCRC)

Composite



HP GH2

Metal Hydride



LP GH2

Cryogenic

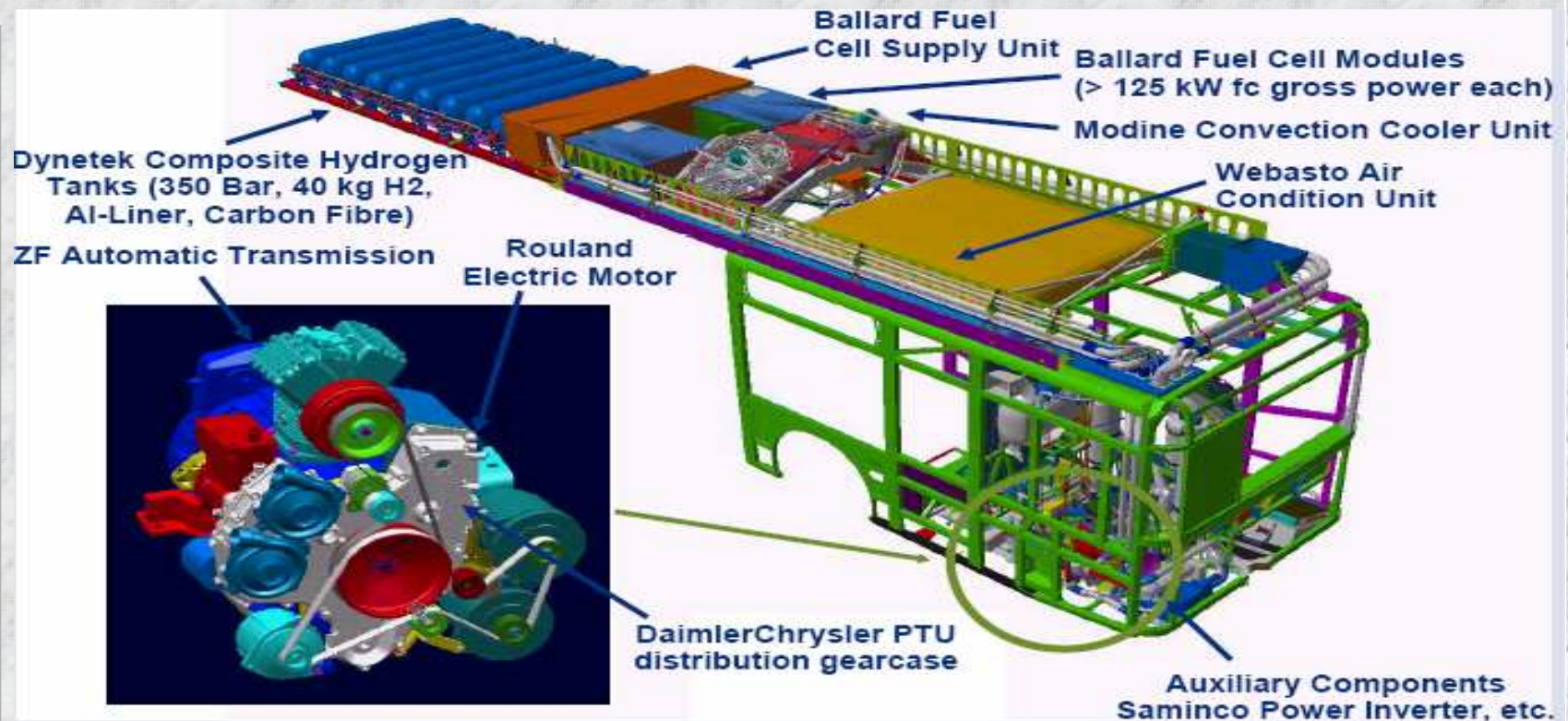


LH2

Storage Media Exceeds Existing Crash Standards



Public Perception



**H2 Buses Are Similar To CNG Versions
Public Exposure Is Substantial**



Public Perception



✦ Public Reassurance – Society Uses High Pressure Gases

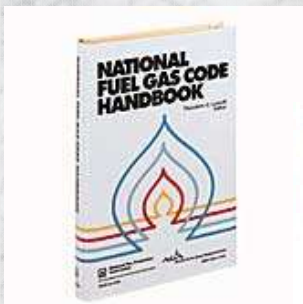




Public Perception



✦ **Codes** – Are Being Developed And Will Enhance Public Safety





Public Perception



✦ Gas Dispersal Models – A Simple Tool That Can Address Concerns



“Where Will The Gas Go?”



Public Perception



✦ **Certifications** – Trades And Professions Must Become Expert In This Demanding Technology



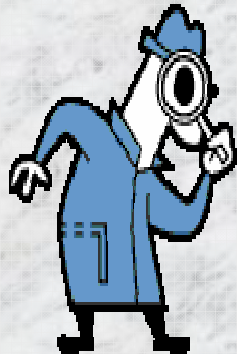
5,000 PSI+ Pressures!



Public Perception



✦ **Approvals – UL And Other Test Labs Have Recognition**



Unlisted Equipment Is Being Addressed



Public Perception



✦ H2 Prototype Stations – Are Operating



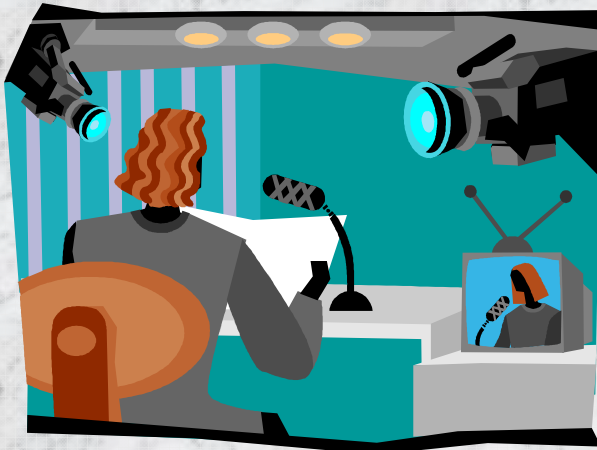
No “Show Stopper” Safety Issues Have Yet Arisen



Public Perception



✦ Education – The Media Has A Critical Role





Public Perception



A New Energy Consciousness Is Coming



Public Perception



The Hydrogen Highway Leads To The Hydrogen Society
WELCOME TO THE FUTURE!



Thank You



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